4 Digit Code Instructions

For GL400 and ACS Spreader Controls

December 7, 2010

Administrator

*The 4 digit name of each material MUST match the names given by the maintenance engineer.

For example – it cannot be SALT –it must be S100 for the MDC to be able to read it. The codes are listed at the end of this document. If you use a material mix that does not currently have a code, please let the maintenance engineer know ASAP.

How to enter material names into a GL400

(Page 22-23 in manual)

- 1. Insert the calibration key and rotate it ¼ turn clockwise (horizontal position).
- 2. Turn ON the power switch (upper left hand corner).
- 3. The GL400 Setup Menu will appear
- 4. Using the "Adjust" switch, toggle to MATERIALS
- 5. Using the "Product" switch, push down (select). This will bring up a sub menu.
- 6. Toggle "Adjust" up or down to change letters.
- 7. Toggle down on "Product" to go to the next letter.
- 8. Once you have the name in push BLAST button to save.
- 9. "Product" select takes you back to menu
- 10. Exit set up mode
- 11. Take out key

How to enter material names into a ACS

(Page 7 in ACS Administrator Manual)

Operator

Printing off the list of 4 digit names and posting it in the truck is a good way to remember the codes for each material.

How to select a material once it has been entered into the GL400 spreader

- 1. Hold "select" toggle down
- 2. While continuing to hold down "select" toggle, push "adjust" toggle up for a few seconds
- 3. While continuing to hold "select" toggle, let go of adjust toggle
- 4. While continuing to hold "select" toggle, scroll up and down by pushing "adjust" toggle up or down
- 5. While continuing to hold "select" toggle, stop scrolling when you come to the material that you want (in this case, S100 aka salt)
- 6. While continuing to hold "select" toggle, push the "blast" button to save the material type. In the lower left the word "saved" will appear.
- 7. Let go of the "select" toggle
- 8. This needs to be done every time a material is changed in the truck bed. For example salt to a salt gravel mix.

How to select a material once it has been entered into the ACS spreader (page 9 in operator manual)

- 1. Vehicle must be stopped
- 2. On the operator panel, push "product" key
- 3. Press it over and over until the correct material shows up on the screen.
- 4. This needs to be done every time a material is changed in the truck bed. For example salt to a salt gravel mix.

Material 1	Material 2	Material 3	% Material 1	% Material 2	% Material 3	Code
Gravel	Salt	Calcium	80	20	30lb/ton	GSC3
		Calcium				
Gravel	Salt	Chloride	50	50	50lb/ton	GSC5
Gravel	Salt	Ice Slicer	50	40	10	GSL1
Gravel	Salt	Ice Slicer	70	15	15	GSL2
Gravel	Salt	Ice Slicer	75	20	5	GSL3
Gravel	Salt	Ice Slicer	65	20	15	GSL4
Gravel	Salt		60	40		GS60
Gravel	Salt		66	33		GS66
Gravel	Salt		70	30		GS70
Gravel	Salt		80	20		GS80
Gravel	Salt		90	10		GS90
Gravel	Salt		50	50		GS50
Gravel	Salt		25	75		GS25
Gravel	Ice Slicer		80	20		GL80
Gravel	Ice Slicer		90	10		GL90
Gravel	Ice Slicer		50	50		GL50
Gravel			100			G100
Ice Slicer			100			L100
Salt			100			S100

^{*}Data correct as of December 7, 2010.