

	TABLE A							
	SPACING FOR HIGHWAY DELINEATORS ON HORIZONTAL CURVES							
RADIUS DEGREE DELINEATOR CHEVRON SPACING IN ADVANCE AND BEYO					BEYOND CURVE			
(1 1)	(D)	ON CURVE (FT.)	(FT.)	1ST (FT.)	2ND (FT.)	3RD (FT.)		
5,730	1°00'	225	_	300	300	300		
4,585	1°15'	205	_	300	300	300		
3,820	1°30'	185	_	300	300	300		
3,275	1° 45'	170	_	300	300	300		
2,865	2°00'	160	200	300	300	300		
2,545	2°15'	150	200	300	300	300		
2,290	2°30'	140	200	280	300	300		
2,085	2°45'	135	200	270	300	300		
1,910	3°00'	130	195	260	300	300		
1,765	3°15'	125	190	250	300	300		
1,635	3°30'	120	180	240	300	300		
1,530	3°45'	115	175	230	300	300		
1,430	4°00'	110	165	220	300	300		
1,275	4°30'	105	155	210	300	300		
1,145	5°00'	100	150	200	300	300		
1,040	5°30'	95	140	190	285	300		
955	6°00'	90	135	180	270	300		
820	7°00'	85	125	170	255	300		
715	8°00'	80	120	160	240	300		
640	9°00'	75	110	150	225	300		
575	10°00'	70	105	140	210	300		

DELINEATOR SPACING FOR SPECIFIC CURVES NOT SHOWN SHOULD BE ROUNDED DOWN TO THE NEAREST DISTANCE AS SHOWN IN TABLE A. SPACINGS WHICH FALL OUTSIDE THE VALUES SHOWN IN THE TABLE SHOULD BE COMPUTED FROM THE FORMULA S=3 $\sqrt{\text{RADIUS OF CURVE} - 50}$  and rounded down to the nearest 5 ft. increment. The minimum SPACING SHOULD BE 20 FT. THE SPACING ON CURVES SHOULD NOT EXCEED 300 FT. THE SPACING OF THE FIRST DELINEATOR APPROACHING A CURVE IS 2S, THE SECOND 3S, AND THE THIRD IS 6S, BUT NOT TO EXCEED 300 FT. IF A SPACING LESS THAN 300 FT. IS USED APPROACHING THE CURVE, THE DISTANCES SHOWN ABOVE SHOULD BE ADJUSTED ACCORDINGLY.

CHEVRONS SHOULD BE INSTALLED AT 1 1/2 DELINEATOR SPACING, NOT TO EXCEED 200 FT.



# FLEXIBLE DELINEATOR POST



STEEL	DELINEATOR	POST
	DELINEATON	1001

TABLE C FLEXIBLE DELINEATOR POST						
Х	PO	ST LENGTH	& FORESLC	IPE		
(FT.)	1:10 (FT.)	1:6 (FT.)	1:4 (FT.)	1:3 (FT.)		
2	4	4	4	4		
4	4	5	5	5		
6	5	5	5	6		
8	5	5	6	6		

2NU T





CHEVRON ~

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FURON SIGNS W1-8,





NO SNO

TABLE B

TYPE III DELINEATOR

SPACING FOR TANGENT FILL SECTIONS WITHOUT GUARDRAIL

LENGTH (FT.) SPACING (FT.)

WHEN FILL SECTIONS ARE DEEPER THAN

10 FT., LONGER THAN 150 FT., AND HAVE

SHOULDER SECTIONS LESS THAN 6 FT.,

WITH A FORESLOPE STEEPER THAN 1:3.

50

100

150-250

OVER 250

CHEVRON ALIGNMENT SIGN



# FLEXIBLE DELINEATOR POST













ONE SIDED



















# NOTES

DELINEATORS

- 1. DELINEATOR REFLECTOR COLOR SHALL CONFORM TO THE COLOR OF THE ADJACENT STRIPED EDGE LINE UNLESS OTHERWISE NOTED.
- 2. ALL DELINEATORS SHALL BE MOUNTED TRULY VERTICAL.
- 3. ALL STEEL U-CHANNEL DELINEATOR POSTS SHALL BE PAINTED BLACK OR DARK GREEN WITH ENAMEL PAINT. THEIR WEIGHT SHALL BE 1.12 TO 3 LBS./FT. ALL FLEXIBLE DELINEATOR POSTS SHALL BE BLACK UNLESS OTHERWISE NOTED.
- 4. DELINEATORS SHALL BE PLACED 2 FT. TO 8 FT. OUTSIDE THE OUTER EDGE OF THE PAVEMENT. DELINEATORS FOR RAMPS AND GORES SHALL BE PLACED 6 FT. OUTSIDE THE OUTER EDGE OF THE PAVEMENT. WHEN DELINEATORS ARE TO BE INSTALLED WHERE GUARDRAIL IS IN PLACE, THE DELINEATOR POST SHALL BE DRIVEN IN LINE AND ADJACENT TO GUARDRAIL POSTS. SEE TABLE C OR D FOR DELINEATOR POST LENGTHS.
- 5. TYPICALLY, DELINEATORS WILL NOT BE REQUIRED ON CURVES OF LESS THAN 1°.
- 6. WHEN UNIFORM SPACING IS INTERRUPTED BY SUCH FEATURES AS DRIVEWAYS AND INTERSECTIONS, DELINEATORS WHICH WOULD ORDINARILY BE LOCATED WITHIN THE FEATURES MAY BE RELOCATED IN EITHER DIRECTION FOR A DISTANCE NOT EXCEEDING ONE QUARTER OF THE UNIFORM SPACING. DELINEATORS STILL FALLING WITHIN SUCH FEATURES MAY BE ELIMINATED.
- 7. INSTALL DELINEATOR REFLECTORS ON THE SAME POST AS THE CHEVRON SIGN WHEN THE DELINEATOR LOCATION IS WITHIN 25 FT. OF THE CHEVRON SIGN. (STEEL POST ONLY).
- 8. TYPE I DELINEATORS SHALL BE INSTALLED AT 100 FT. INTERVALS ALONG ON RAMPS, EXCEPT FOR CURVES SHARPER THAN 5° WHERE THE SPACING WILL BE IN ACCORDANCE WITH TABLE A.
- 9. TYPE II DELINEATORS SHALL BE INSTALLED AT 100 FT. INTERVALS ALONG TRANSITION LANES, ACCELERATION LANES, DECELERATION LANES, AND ALONG OFF RAMPS, EXCEPT FOR CURVES SHARPER THAN 5° WHERE SPACING WILL BE IN ACCORDANCE WITH TABLE A.
- 10. WHEN USED ON EXPRESSWAY OR FREEWAY-TYPE FACILITIES, TYPE I DELINEATORS SHALL BE SPACED AT 0.05 MILE ALONG THE THROUGH ROAD, INCLUDING CURVES UP TO 1°30' (RADIUS 3,820 FT.). DELINEATOR MEASUREMENTS SHALL BE MADE TO CORRESPOND WITH THE HIGHWAY REFERENCE POST (I.E. EVERY 20TH DELINEATOR SHALL BE MOUNTED ON THE REFERENCE POST AT THE RECOMMENDED HEIGHT WITH THE REFERENCE NUMBER PLACED ABOVE).
- 11. WHEN INSTALLED ON CURVES OF 3° OR GREATER, STEEL TYPE III DELINEATORS SHALL BE INSTALLED ON MOUNTING BRACKETS, TO HOLD THE DELINEATORS PERPENDICULAR TO APPROACHING TRAFFIC. A LIGHT ALUMINUM STRAP  $\frac{1}{2}$ " to  $\frac{1}{2}$ " wide may be used for THE BRACKET TO ADJUST THE ANGLE OF THE DELINEATOR TO APPROACHING TRAFFIC, APPROXIMATELY 200 FT. FROM THE DELINEATOR POST.
- 12. 3" × 9" RETROREFLECTIVE PANELS MAY BE USED IN LIEU OF ROUND REFLECTORS ON STEEL POST DELINEATORS. IF USED, 3" × 9" PANELS MAY BE USED FOR TYPE I, II OR III DELINEATORS.

## CHEVRONS

- 1. ALL CHEVRON SIGNS SHALL BE MOUNTED TRULY VERTICAL.
- 2. ALL POSTS USED FOR CHEVRONS SHALL BE 10 FT. STEEL, HEAVY BLACK OR DARK GREEN ENAMEL TYPE, AND POST'S WEIGHT SHALL NOT BE LESS THAN 2.5 LB./FT.
- 3. FOR CURVES OF 2° OR MORE, FOUR CHEVRON SIGNS (W1-8) SHALL BE USED FOR EACH DIRECTION OF TRAVEL ON THE CURVE.
- 4. THE CONTRACTOR WILL INSTALL CHEVRON SIGNS (FURNISHED BY THE STATE) ON 10 FT. POSTS (SUPPLIED BY THE CONTRACTOR). INSTALLATION OF THE CHEVRON SIGNS, 10 FT. POSTS, HARDWARE AND DELINEATOR BUTTONS WHEN REQUIRED, ON THE SAME POST, ARE INCLUDED IN THE PAY ITEM "INSTALL CHEVRON."
- 5. THE FIRST CHEVRON SIGN SHALL BE PLACED AT THE BEGINNING OF THE CURVE FOLLOWED BY THE NEXT THREE CHEVRON SIGNS AT THE REQUIRED SPACING.
- 6. CHEVRONS ARE NOT REQUIRED ON CURVES LESS THAN 2°.
- 7. WHEN AN ADVISORY SPEED PLAQUE INDICATES A REDUCTION OF SPEED GREATER THAN 15 MILES PER HOUR, THE ONE-DIRECTIONAL LARGE ARROW SIGN (W1-6-48) SHOULD BE USED INSTEAD OF THE CHEVRON SIGN. WHEN USED, INSTALL A MINIMUM OF TWO ARROWS STARTING WITH THE SECOND CHEVRON LOCATION BEYOND THE BEGINNING OF THE CURVE.









³⁄ı₀'' × 3'' CADMIUM

PLATED SCREW (SNUG





COMPUTER: BG0419M498

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ILE: All-Way Stop.



COMPUTER: BG0419M498

30-0CT-2024 14:33

:: Bike Trail - 2 Lane Rural.d



COMPUTER: BG0419M498

TE: 30-OCT-2024 14:33

E: Bike Trail - 2 Lane Urban.dgr

			XX	
			Project Nu	umber # # # \
			C.N. ##	###
R8-3-24 TOINAL AS NEEDED) 100'	AHEAD W11-1-30 W16-9P-24 HI1-15A-30 W16-9P-24	R AHEAD W11-15-30 W16-9P-24	BIKE TRAIL - URBAN 2 LANE HIGHWAY	Designed BY AJM       Date 08/23         NEBRASKA DEPARTMENT OF TRANSPORTATION - TRAFFIC ENGINEERING DIVISION



OMPUTER: BG0419M498

30-OCT-2024 14:33

E: Bike Trail - 4 Lane Urban.do

	XX	X
	Project N	lumber
	###-#(	(###)
	C.N. ##	*###
RB-3-30       Image: Arg Milling and M	SIGNING PLAN BIKE TRAIL - URBAN 4 LANE HIGHWAY	DESIGNED BY AJM DEBRASKA DEPARTMENT OF TRANSPORTATION - TRAFFIC ENGINEERING DIVISION



			X	<
			Project N ###_#(	umber ###)
			 C.N. ##	###
D12-1A-48	750'	NO HIGHWAY LITTERING MAX. FINES *500 - *1000 R17 - 1 - 48 (OPTIONAL)	TYPICAL SIGNING PLAN STATE BORDERS (INTERSTATE)	DESIGNED BY AJM DEPARTMENT OF TRANSPORTATION - TRAFFIC ENGINEERING DIVISION
			PLAN SHEET NUMBER	1 2

![](_page_7_Figure_0.jpeg)

				X>	
				Project N	umber
				###-#(	###)
				C.N. ##	###
- T T T T T T T T T T T T T T T T T T T	500'	NO HIGHWAY LITERING MAX. FINES *500 - *1000 R17-1-3Ø (OPTIONAL)		TYPICAL SIGNING PLAN STATE BORDERS (PRIMARY HIGHWAYS)	DESIGNED BY AIM DEBRASKA DEPARTMENT OF TRANSPORTATION - TRAFFIC ENGINEERING DIVISION
				PLAN SHEET NUMBER	2 2

![](_page_8_Figure_0.jpeg)

![](_page_9_Figure_0.jpeg)

# DELINEATION FOR MEDIAN BARRIER SECTION OF INTERSTATE

- OTHER INFORMATION NOT SHOWN.

![](_page_9_Figure_12.jpeg)

# BARRIER MOUNT DELINEATOR DETAIL

Project Number

C.N.

# GENERAL NOTES

1. SPACING SHALL BE .05 MILE OR 264' ALONG THE THROUG ROAD, INCLUDING CURVES UP TO 1° 30' (RADIUS 3820 FT.). SEE TABLE A ON STANARD PLAN 901 FOR DELINEATOR SPACING

2. SEE STANDARD PLAN 901 FOR INFORMATION ON DELINEATOR HEIGHT, OFFSET AND FOR

3. DELINEAOR COLOR SHALL CONFORM TO THE COLOR OF THE ADJACENT STRIPED EDGE LINE.

MATCH COLOR TO ADJACENT EDGELINE

![](_page_9_Picture_21.jpeg)

![](_page_9_Figure_22.jpeg)

# BRIDGE RAIL

![](_page_9_Figure_24.jpeg)

DIVISION ENGINEERING GUARDRAIL DELINEATION PLAN RRIER SECTION ON INTERSTATE TRAFFIC SPORTATION BRIDGE AND G TRAN ЧO DEPARTMENT NEBRASKA

PLAN
SHEET
NUMBER

FOR CURVES BEYOND 1° 30'.

![](_page_10_Figure_0.jpeg)

-EXISTING TRAFFIC CONTROL DEAD SEE NOTE 5 END W14-1-36

![](_page_10_Picture_3.jpeg)

![](_page_10_Figure_4.jpeg)

END VIEW OF BARRICADE

# NOTES

1. BARRICADE SPE \*NCHRP 350 OR \*6" STRIPE WIDTH \*ALTERNATING RE STRIPES SLOPE TOWARD CENTER. 2. WARNING SIGN 3. PLACE BARRICA TO APPROACH ROA 4. INSTALL TWO EACH END OF TOF 5. INSTALL DEAD BARRICADE EXCEE

	XX
	Project Number
	###-#(###)
SEE NOIE 5	C.N. #####
TCS:	BRIDGE OUT ROAD CLOSURE BRESULTING IN DEAD END DATE 08/23 ASKA DEPARTMENT OF TRANSPORTATION - TRAFFIC ENGINEERING DIVISION
MASH COMPLIANT H ED AND WHITE RETROREFLECTIVE DOWNWARD AT 45 DEGREE ANGLE SEE DETAILS BELOW COLORS: YELLOW AND BLACK ADE SIGNING ASSY PERPENDICULAR AD.	DESIGNED BY AJM
YELLOW RETROREFLECTORS AT P BARRICADE SLAT. END SIGN WHEN DISTANCE "D" TO EDS 250 FT	
	PLAN 1 SHEET NUMBER 1

![](_page_11_Figure_0.jpeg)

![](_page_12_Figure_0.jpeg)

	XX	
	Project Nu ###-#(;	umber # # # )
	C.N. ##	###
AL SPACING OPTIONAL C SPA	TYPICAL TRAFFIC CONTROL PLAN CROSSOVER CLOSURE DETAILS	DESIGNED BY AJM DEBRASKA DEPARTMENT OF TRANSPORTATION - TRAFFIC ENGINEERING DIVISION
EDGE OF DELINEATORS 10' OURSIDE OF THE EDGELINE. OF RETROREFLECTIVE MATERIAL AND POSTS SHALL BE YELLOW.		
	PLAN SHEET NUMBER	

![](_page_13_Figure_0.jpeg)

DELINEATOR

ON MAILBOX POST

![](_page_13_Figure_3.jpeg)

![](_page_13_Figure_4.jpeg)

	XX	<
	Project N	umber
	###-#(	(###)
	C.N. ##	
NOTES I.NO RED REFLECTORS OR TAPE TO BE INSTALLED. 2. IF MAILBOX IS PRESENT ON DRIVEWAY SIDE OF ROADWAY, INSTALL 3' BLUE REFLECTIVE TAPE AROUND POST, OR 3' DIA. BUTTONS ON MAILBOX POST FACING TRAFFIC IN BOTH DIRECTIONS. DO NOT INSTALL SEPARATE DELINEATOR. IF NO MAILBOX IS PRESENT, INSTALL DUAL DIRECTION BLUE DELINEATOR AT FAR SIDE GH URIVEWAY. 3. FOR SITUATIONS NOT SHOWN SEE THESE RESOURCES; STO PLAN 901 FOR CURVE AND FILL DELINEATION DETAILS. 2009 MUTCD SECTIONS 20.63, 20.65, AND 3F.01 FOR OBJECT MARKERS AND DELINEATORS. BRIDGE AND GUARDRAIL DELINEATION PLAN. <i>I FORMO</i> <i>DELINEATOR</i> <i>OR OBJECT MARKER</i> BRIDGE DIRECTION <i>J FORMO</i> <i>DELINEATOR</i> <i>ODAL DIRECTION</i>	SIGN DETAIL PLAN DRIVEWAY DELINEATION	DESIGNED BY AJM DATE 08/23 NEBRASKA DEPARTMENT OF TRANSPORTATION - TRAFFIC ENGINEERING DIVISION
OM2 OBJECT MARKER		1
	PLAN SHEET NUMBER	1 5

![](_page_14_Figure_0.jpeg)

![](_page_15_Figure_0.jpeg)

DMPUTER: BG0419M687

26 21 2000.

E: Delineate and Obviate.dg

KERS ARE SPACED AT 50' INCREMENTS. DINT A TO POINT B, POSTS WILL TRANSITION FROM DENT EDGE TO INSIDE. DINT B TO POINT C, POSTS WILL BE CONSISTENTLY E OF RAMP.	OUTSIDE YELLOW OM 6 X 12 2'-3"
REST AREA PLACE POST 2'-3" FROM THE EDGE OF THE RAMP.	TYPICAL MA
RA-4D-84 B I I I I I I I I I I I I I I I I I I	TANGENT SECTION
OFFORAME DEL 'D) ERS ARE SPACED AT 50' INCREMENTS. NT D TO POINT E, POSTS WILL BE CONSISTENTLY DGE OF RAMP. NT E TO POINT F, POSTS WILL TRANSITION FROM UTSIDE THE PAVEMENT EDGE.	INEATION END OF RADIUS- PLACE POST 2'-3" FROM THE EDGE OF THE RAMP.
on-ramp deli	NEATION

![](_page_15_Figure_5.jpeg)

![](_page_16_Figure_0.jpeg)

![](_page_17_Figure_0.jpeg)

![](_page_17_Figure_3.jpeg)

![](_page_17_Figure_5.jpeg)

This table applies to cable guardrail,

Delineation Colors & Facing					
	Left Sıde	Rıght Sıde	Facing		
Two-Way Roadway	Silver/White	Silver/White	Double Faced		
Multı-Lane Dıvıded Roadway	Yellow	Silver/White	Single Faced		

![](_page_18_Figure_0.jpeg)

![](_page_18_Figure_1.jpeg)

![](_page_18_Figure_5.jpeg)

![](_page_19_Picture_0.jpeg)

![](_page_20_Figure_0.jpeg)

LOC.	STATION	SIGN SIZE	SL	A	B	С	D		ELEVATIO	NS	REMARKS
NO.	NO.							HL	HR	ROADWAY	
#	####+##	#'-#" × #'-#"	#	#	#	#	#	#	#	#	

□ THE DESIGN AREAS USED FOR CALCULATIONS SHALL BE THE SIGN AREAS PLUS 30 PERCENT.

\* ALL MEASUREMENTS SHALL BE VERIFIED BY THE CONTRACTOR.

![](_page_20_Figure_4.jpeg)

HR

GROUND ELEVATION

HAND

HOLE

# OVERHEAD SIGN VERTICAL SUPPORT SPACING

LOC.	SIGN	●▲SUPPORTS	SIGN	VERTICAL	SUPPORT S	SPACING (IN	I INCHES)
NO.	NO.	REQUIRED	HEIGHT	А	В	С	D
#	#	#	#'-#"	#	#	#	#

● SIGN SUPPORTS SHALL BE CUT-OFF FLUSH WITH THE TOP OF THE SIGN. ▲ ADDITIONAL SIGN SUPPORTS SHALL BE ADDED TO MATCH PLANS. THE CONTRACTOR SHALL VERIFY FIELD CONDITIONS.

![](_page_20_Figure_12.jpeg)

# OVERHEAD CANTILEVER STRUCTURES

![](_page_20_Figure_14.jpeg)

THE DESIGN AREAS USED FOR CALCULATIONS SHALL BE THE SIGN AREAS PLUS 30 PERCENT.

\* ALL MEASUREMENTS SHALL BE VERIFIED BY THE CONTRACTOR.

SIGN WIDTH (FT) 6'-0" 6'-6" 7'-0" 7'-6" 8'-0" 8'-6" 9'-0" 9'-6" 10'-0" 10'-6" 11'-0" 11'-6" 12'-0" 12'-6" 13'-0" 13'-6" 14'-0" |4'-6" 15'-0" 15'-6" 16'-0" 16'-6" 17'-0" 17'-6" 18'-0" 18'-6" 19'-0" 19'-6" 20'-0" 20'-6" 21'-0" 21'-6" 22'-0" 22'-6"

![](_page_20_Figure_18.jpeg)

![](_page_21_Figure_0.jpeg)

- \* ALL CANTILEVER SIGN STRUCTURES SHALL USE A MINIMUM OF EIGHT (8), 2-INCH DIAMETER ANCHOR BOLT
- \* \* ALL OTHER OVERHEAD SIGN STRUCTURES SHALL USE A MINIMUM OF FOUR (4); 2-INCH DIAMETER ANCHOR
- \* \* WHEN THE DESIGN FOR THE OVERHEAD SIGN SUPPORT STRUCTURE REQUIRES MORE THAN 4 BOLTS (AS SHO MINIMUM HEIGHT OF 18 INCHES ABOVE THE TOP OF THE BASE PLATE. THE PLACEMENT OF THE HORIZONT

- (A) A STANDARD COMBINATION WRENCH (BOX END/OPEN END) 36 INCHES IN LENGTH.
- (B) A DEEP WELL IMPACT SOCKET FOR FINAL TIGHTENING, FOR EACH SIZE NUT BEING INSTALLED.
- (C) A TORQUE MULTIPLIER (PLATE REACTION STYLE) WITH THE FOLLOWING MINIMUM REQUIREMENTS:

NOTES: FOR CLARITY, ELECTRICAL CONDUIT IS NOT

AASHTO M 314,GR 55 (ROLLED THREADS ONLY PERMITTED) ASTM A 563 TYPE 3,C3,OR DH3 ASTM F 436, TYPE 3 3/4" POLYPROPYLENE 1/2", ASTM D 1785, SCH. 40 PVC

DESCRIPTION

GROUTS ACCEPTABLE FOR USE ARE LISTED ON THE APPROVED PRODUCTS LIST

FIELD INSTALLATION OF SIGN STRUCTURES.  FIELD INSTALLATION OF SIGN STRUCTURES. FIELD INSTALLATION OF SIGN STRUCTURES. FIELD INSTALLATION AND ADDRESS OF THE DEVELOPMENT AT ALL TORS DURING TOWER AND STRUCTURE INSTALLATION INFO CONTRACTOR SHALL NOTE: THE PROVIDE THE SECTION FIEL HATERALS FIGN RESERVED DURISON 422-478-4784 ARC/OR THE TRAFTIC ENGINEERING DURING TOWER AND STRUCTURE INSTALLATION AND USES THAN 3 DESIGN DURING TOWER AND STRUCTURE TO ARRANGE FOR INSPECTION NULL BE SOLD AND AND ADDRESS THAT 3 DESIGN DURING TOWER AND STRUCTURE TO ARRANGE FOR INSPECTION NULL BE ADDRESS THAT 3 DESIGN DURING TOWER AND ADDRESS THAT 3 DESIGN DURING TOWER AND STRUCTURE INSTALLATION AND ADDRESS THAT 3 DESIGN DURING TOWER AND ADDRESS THAT 3 DESIGN DURING TOWER AND STRUCTURE INSTALLATION AND ADDRESS THAT 3 DESIGN DURING TOWER ADDRESS THAT 3 DESIGN DURING TOWER ADDRESS THE ADDRESS THE ADDRESS THAT 3 DESIGN DURING TOWER ADDRESS THE ADDRESS THE ADDRESS THE ADDRESS THE ADDRESS TH		
The ENGINEER CR HIS DESIGNATED REPRESENTATIVE SHALL BE PRESENT AT ALL THES DURING TOKER AND STRUCTURE INSTALLATION. THE CONTRACTOR SHALL NOTIFY THE PHYSICAL TESTS SECTION AND CAPTURE AND ADDRESS AND EXCHANGE AND RESEARCE FOR INSTALLATION WILL BE ADDRESS AND ADDRESS AND FOR INSTALLATION WILL BE ADDRESS AND ADDRESS AND FOR INSTALLATION WILL BE ADDRESS AND ADDRESS AND ADDRESS AND FOR INSTALLATION WILL BE ADDRESS AND ADDRESS AND FOR INSTALLATION WILL BE ADDRESS AND ADDRESS AND FOR INSTALLATION WILL BE ADDRESS AND FOR INSTALLATION WILL BE ADDRESS AND ADDRESS AND FOR INSTALLATION WILL BE ADDRESS AND ADDRESS AND FOR INSTALLATION AND AND ADDRESS AND	roject Nu	ımber
INSTRUETION DEPENDENT OF THE VIEWLAND DEVISE SECTION WILL VISIT THE PROVENT SITE TO CASHER WITHOUT PROFER INSTRUCTION OF PROFENE INSTRUCTION WILL BE ACCEPTED BY THE STATE FOR FRAME TRAIL PAYENT. ANCION BUILS, NUTS & WASHERS THE STRUCTURE WALL DESIGN AND FURNISH THE ANCHOR BUILS IN ACCORDANCE WITH AMSHID WOLL DE BOARD DESIGNED FOR FAILURE. THE CONTRACTOR SHALL DEVINISH AN EXTENDUTION OUTS AND ASSERDED FROM HEAD TO BE STRUCTURES INSTRUCTURES INSTRUCTURES INSTRUCTURES INSTRUCTURES IN ACCORDANCE WITH AMSHID WOLL DE BOARD DESIGNED FOR FAILURE. THE CONTRACTOR SHALL FUNNISH AN EXTENDUTION OUTS AND ASSERDED FOR THE ANCHOR BUILS IN ACCORDANCE WITH AMSHID WOLL DE BOARD DESIGNED FOR FAILURE. THE CONTRACTOR SHALL FUNNISH AN EXTENDUTION ON DUES IN A DESIGNED FOR THE MALENTIAL TO PROFE DESTRUCTURE IN ACCORDANCE WITH AMSHID WOLL DUE DE DE CUT THEREADS SHALL DUE DE DE CUT THEREADS SHALL DUE DE DE CUT THEREADS SHALL DUE DE TRUE THEOR DE SERVICED HEREID. THE TOP COMES THE AND RESEARCH DIVISION AFTER INSTALLATION THE CONTRACTOR SHALL DUE DE DE CUT THEREADS SHALL DUE DE DE DE DE THEREADS SHALL DE DE TRUE THEO. THE DEVINE HOUSE AND RESEARCH DIVISION AFTER INSTALLATION THE CONTRACTOR SHALL DUE DUE DE DE CUT THEREADS SHALL DUE DUE TO THE WORLD. THE DE DE DE DUE THE ANDERDO SUBLE BERTHON THE ANDER AND RESEARCH DIVISION AFTER INSTALLATION THE CONTRACTOR SHALL DUE	##-#(#	###)
ANCHOR BULES, NUES & VAGHERS THE STRUCTURE MAUPACTURER SHALL DESION AND FURNISH THE ANCHOR BOLTS IN ACCORDANCE WITH AASHTO MOX GRADE 55 AND DESIONED FOR FATUOLE. THE DONTRACTOR SHALL FURNISH AN EXTER BOLT SAMPLE UNCLUDING NUTS AND KASHERSTROM RACH HEAT OF STELE USED ON THE PROJECT 108 MULTIPLE PROJECTS ID THE MITERIALS AND RESEARCH DIVISION FOR DESTRUCTIVE AND/OR BOLTS SHALL BE TOLLED IN ACCORDANCE WITH STANDER INCLUSIENT PRACTICES. THE INTERNALL NOT BE PERMITTED. THE TOP 24 NORES OF THE AND/OR BOLTS SHALL BE TOLLED IN ACCORDANCE WITH STANDER INCLUSIENT PRACTICES. THE USE OF ULTIFICADS SHALL NOT BE PERMITTED. THE TOP 24 NORES OF THE AND/OR BOLTS SHALL BE SUPPLIED IN A CASED ASSIMPLY BY THE MAUPACTURER NO MELDIAG DIT THERADS LISING APPROVED BY THE MATERIALS AND RESEARCH DIVISION, AFTER INSTALLATION THE CONTRACTOR SHALL TOUCH-UP PAINT THREADS LISING APPROVED BY THE MATERIALS AND RESEARCH DIVISION, AFTER INSTALLATION THE CONTRACTOR SHALL TOUCH-UP PAINT THREADS LISING APPROVED BY THE MATERIALS AND RESEARCH DIVISION, AFTER INSTALLATION THE CONTRACTOR SHALL TOUCH-UP PAINT THREADS LISING APPROVED BY THE MATERIALS AND RESEARCH DIVISION, AFTER INSTALLATION THE CONTRACTOR SHALL TO DETIT INSTALLATION THE DATE DIVISION AND THE CASES OF A HATGENER THE THEORY SHALL BE PERMITTED. THE DESIGN AND ALIGMENT, ANCHOR BOLTS MUST BE OF SUFFICIENT LENGTH ADOX THE BADE PLACE TO A LIDU FOR THE THEORY SHALL BE MADE TO THE ANCHOR BOLTS. FIELD STRAIGHTENING OF ANCHOR BOLTS KILL NOT BE REPAINTED. THE DALE SHALL BE PLACEMENT AND THE DAND PLACE BEFORE FLACING CONCRETE, DAGE SHALL BE PLACED TO DIVISION AND THE DATE DATE THE ANCHOR DUTY AND THE DATE DATE THE ANCHOR BOLTS. THE ANCHOR BOLTS WILL BE ADDITION THE ANCHOR BOLTS AT A DIVISION FOR SHALL BE PLACED AT A MINDMUM MEDIATE. THE DESIGN FAR THE ADDITED THE THE ANCHOR BOLTS AND THE ANCHOR BOLTS. THE ANCHOR BOLTS ATTUE DATE DATE AND THE AND/OR AND THE ANCHOR BOLTS. ATTUE DESIGN FAR THE AND/OR TO THE ANCHOR BOLTS AND THE ANCHOR BOLTS ATTUE DATE AND AND AND THE ANCHOR BOLTS AND THE ANCHOR BOLTS. A	.N. ##4	###
THE STRUCTURE MANUFACTURER SHALL DESIGN AND FURNISH THE ANCHOR BOLTS IN ACCORDANCE WITH ANSHTD M34 GRADE 55 AND DESIGNED FOR FATIOLE. THE CONTRACTOR SHALL FURNISH AN EXTER BALT SAMPLE ONCLUSION AND REDRICTED WITH AND HEAT OF STEEL USED ON THE PROJECT SOF MULTIPLE PROJECTS TO THE MATERIALS AND RESEARCH DIVISION FOR DESTRUCTIVE TESTING. THERADS ON ANCHOR BOLTS SHALL BE ROLLED IN ACCORDANCE WITH STANDARD ROLDESTR PRACTICE, THE USED CUT THERADS DEVINE TO PERMITTED. THE D2 43 INCES OF TH ANCHOR BOLT SHALL BE CLEARED AND PRINTED WITH ZING RICH PART PRIOR TO SHEMANT WITH A WINDOW DEV FLUT THICKNESS OF 4 MILLS. THE "YPE OF PART AND THE METHOD OF APPLICATION SHALL BE AS APPROVED BY THE MATERIALS AND RESEARCH DIVISION, AFTER INSTALLATION THE CONTRACTOR SHALL TOUCHUP PAINT THREADS USING APPROVED METHODS. SHALL BE AS APPROVED BY THE MATERIALS AND RESEARCH DIVISION, AFTER INSTALLATION THE CONTRACTOR SHALL DEVINTH THREADS USING APPROVED METHODS. SHALL BE AS APPROVED BY THE MATERIALS AND RESEARCH DIVISION, AFTER INSTALLATION THE CONTRACTOR SHALL DE PLANDS DIS WILL BE PROMITTED TO INSURE PROPED METHODS. SHALL BE AS APPROVED BY THE MATERIALS AND RESEARCH DIVISION, AFTER INSTALLATION THE CONTRACTOR SHALL BE PLAND. BE THE PLAND THE DEPTHYSING APPROVED METHODS. SHALL BE DESCRIPTION CONCRETE, AND RESEARCH DIVISION THE SHALL BE MUDDED TO THE ADDRET AND THE DEPTHYSING APPROVED METHODS. AND RECORDED IN PLACE BEFORE PLANDNE CONCRETE HAS SET, NO AQUISTMENTS ON REALISMENTS SHALL SE MADE TO THE DEPTHYSING THE DIVISION THE PLAND. THE DEPTHYSING APPROVED METHOD SHALL DEP PLAND, RADOR PLAND, RADOR BOLTS, FIELD STRUCTURE SHALL USE A MINIMUM OF ENDER THE ADDRET ARCHOR BOLTS. ALL ONTHER SUBMITION AND REDUCTION THE DURBLE MARKED RANCHOR BOLTS, ACCOR BALL NO THE PLAND, THE DETAINTIED. ALL ONTHER OVERHEAD SIGN FOR THE THE ORD OF CONCRETE HAS SET, NO ADDISTMENTS OF ASIL AS SHOWN ON THE PLAND, THE BOTTOM OF THE HORIZONTAL BRACE SHALL BE PLAND. AND SECURED STRUCTURES SHALL USE A MINIMUM OF ENDER HAD A 2010F MARTER ANCHOR BOLTS. ACCOR BALTS, THE THE A		
PROFER TENSIONING OF SIGN STRUCTURE ANCHOR BOLTS AND CONNECTING BOLTS IN CROER TO PROVIDE THE CORRECT TENSION TO ANCHOR BOLTS, THE CONTRACTOR XILL BE REQUIRED TO HAVE ON HAND THE FOLLOWING ITEMS:   CARE AT STANDARD COMBINATION WRENCH (BOX ENC/OPEN END/36 INCHES IN LENOTH.  SIGN A DEED WELL IMPACT SOCKET FOR FINAL TIGHTENING, FOR EACH SIZE NUT BEING INSTALLED.  COLOR TO FROME WILTIPLIER (PLATE REACTION STYLE) INTO THE FOLLOWING MINIMUM REQUIREMENTS:  GEAR ANTIO, BOXI DUTUT CAPACITY; BOXO TTLB.  IN LIEU OF A PLATE REACTION STYLE TOROUS MULTIPLIER (AS DESCRIBED ABOVE), THE CONTRACTOR MAY USE A HYDRAULIC TOROUS WRENCH OR OTHER DEVICE AS APPROVED BY THE MATERIALS AND RESERANCH DIVISION.  ANCIOR BOLT HOLD-DOWN NUTS SHALL BE TIGHTENED BY THE TURN-OF-THE-NUT METHOD AS DESCRIBED BELOW, BUT ONLY AFTER DETERMINING THAT THE LEVELING NUTZELAT HARDENED WASHERS FOR THE ANCHOR BOLTS ARE IN TULL CONTACT WITH THE HUNDERSIDE OF A LEVEL BASE PLATE.  (a) JUBNICATE THE BOLT THREADS AND NUT THREADS WITH A HIGH-PRESSURE LUBRICANT (JEL) SAM 900 GEAR OLL OR APPROVED EQUALS SING TIDHTEN (BOTH HOLD DOWN AND LEVELING NUTZELAT HARDENED WASHERS FOR THE ANCHOR BOLTS ARE IN TULL CONTACT WITH THE INDURSIDE OF A LEVEL BASE PLATE.  (b) JUBNIC THE DEPENDING WERCH, APPLY FULL EFFORT OF A WORKMAN TO THE END OF THE WRENCH TO 'SNUS TIGHTEN' THE NUT, AFTER THE ANCHOR BOLT HOLD-DOWN NUTS ARE FINAL.  (c) MARK THE LOCATION OF ONE CORNER OF THE NUT ON THE BASE PLATE.  (c) MARK THE LOCATION OF ONE CORNER OF THE MUT ON THE BASE PLATE.  (c) MARK THE LOCATION OF ONE CORNER OF THE MUT ON THE BASE PLATE.  (c) MARK THE LOCATION OF ONE CORNER OF THE MUT ON THE BASE PLATE.  (c) MARK THE LOCATION OF ONE CORNER OF THE MUT ON THE BASE PLATE.  (c) MARK THE LOCATION OF ONE CORNER OF THE MUT ON THE BASE PLATE.  (c) MARK THE LOCATION OF ONE CORNER OF THE MUT ON THE BASE PLATE.  (c) MARK THE LOCATION OF ONE CORNER OF THE MUT ON THE BASE PLATE.  (c) MARK THE LOCATION OF THE MARK PLACED ON THE BASE PLATE.  (c) MARK THE LOCATION OF THE MARK PLACED ON THE BASE PLATE.  (c) MA	OVERHEAD SIGN FOUNDATION PLAN OVERHEAD AND CANTILEVER SIGN STRUCTURE FOUNDATION DETAIL	ASKA DEPARTMENT OF TRANSPORTATION - TRAFFIC ENGINEERING DIVISION
(E) INSTALL A "LOCK NUT" OR "JAM NUT" ON EACH OF THE ANCHOR BOLTS BY REPEATING STEPS (A) THROUGH (D).		BR
(F) AFIER THE TOP NUTS ARE FULLY TIGHTENED, ALL LEVELING NUTS SHOULD BE RETIGHTENED TO ASSURE THAT FULL CONTACT HAS BEEN MAINTAINED WITH THE BOTTOM OF THE BASE PLATE.		Z B B
WHILE APPLYING THE TORQUE. TURN-OF-NUT REQUIREMENTS FOR CONNECTING BOLTS SHALL BE AS PER NDOT STANDARD SPECIFICATIONS SECTION 708.		ED B)
ANCHOR BULT NUTS SHALL BE RECHECKED FOR TIGHTNESS BY THE CONTRACTOR, IN THE PRESENCE OF THE ENGINEER, NU LESS THAN 14 DAYS NOR MORE THAN 30 DAYS FULLOWING THEIR INSTALLATION. AFTER THE ANCHOR BOLT NUTS HAVE BEEN RECHECKED FOR TIGHTNESS, THE AREA BETWEEN THE TOP OF THE FOUNDATION AND THE BOTTOM OF THE ANCHOR BASE PLATE SHALL BE FILLED (AS SHOWN ON THE APPROVED SHOP PLAN USING FORMS AND CONDUIT / WICK DRAINS) WITH A HIGH STRENGTH, NON-SHRINK GROUT FROM THE APPROVED PRODUCTS LIST.		DESIGN

SHEET NUMBER

![](_page_22_Figure_0.jpeg)

# MEDIAN NOSE SIGN INSTALLATION DETAIL

ANCHOR EXTENSION SLEEVE SHALL BE MADE OF 4"ID PVC PIPE.THE TOP OF THE PVC PIPE SLEEVE SHALL BE LEVEL WITH SURFACE OF CONCRETE.BOTTOM OF SLEEVE SHALL EXTEND BELOW BASE OF CONCRETE. IF SLEEVE IS NOT INSTALLED AT TIME OF CONCRETE POUR, A 4"HOLE MAY BE DRILLED THROUGH THE CONCRETE AFTER CONCRETE HAS CURED.

MATER	RIALS TABLE
FOR SIGN	POST AND FOOTING
SIGN POST Galvanized (ga.)	FOOTING
Ø GA.OR 12 GA.	POST ANCHOR
3/4 " × 1 3/4"	2" X 2" X 12 GA.
2" X 2"	2 ¼" X 2 ¼" X 12 GA.
2 <sup>1</sup> / <sub>4</sub> " X 2 <sup>1</sup> / <sub>4</sub> "	2 ¼ X 2 ¼ X 12 GA.
$2 \frac{1}{2} \times 2 \frac{1}{2}$	3" X 3" X 7 GA.

NOTE: GALVANIZED (GA.) POSTS MUST MEET CERTIFIED MINIMUM YIELD STRENGTH OF 60,000 POUNDS PER SQUARE INCH (P.S.I.)

# INSTALLATION SEQUENCE

DRIVE POST ANCHOR INTO SUBGRADE.
 INSTALL SIGN POST INTO THE POST ANCHOR.

IN ALL INSTALLATIONS; THE FIRST HOLE ABOVE THE GROUND LINE IN THE SIGN POST AND IN THE POST ANCHOR MUST BE INLINE WITH EACH OTHER FOR INSERTION OF THE CORNER BOLT.

Project ### C.N. VOLTAILS POST DETAILS	X X - # ( # #	uml ##	- TRAFFIC ENGINEERING DIVISION
TYPICAL SIGN POST INST PERFORATED SQUARE TUBE	(NO SLEEVE)	DESIGNED BY AJM DATE 09/23	NEBRASKA DEPARTMENT OF TRANSPORTATION
PLAN SHEET NUMBE	Г	1	2

- BE ACCEPTED BY THE FHWA.

FHWA WORK ZONE ACCEPTANCE LETTERS ARE AVAILABLE AThttp://safety.fhwa.dot.gov/roadway\_dept/policy\_guide/road\_hardware/

- INCH +/- <sup>1</sup>⁄<sub>64</sub> INCH.

# MATERIAL REQUIREMENTS

# PERFORATED SQUARE STEEL TUBE (PSST) POST

1. TRAFFIC CONTROL DEVICES SHALL BE CRASHWORTHY AND QUALIFY AS SUCH ACCORDING TO THE TESTING ACCEPTANCE GUIDELINES OF THE NATIONAL COOPERATIVE HIGHWAY RESEARCH PROGRAM (NCHRP\_ REPORT RESEARCH PROGRAM (NCHRP) REPORT 350 OR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH).

2. THE CONTRACTOR SHALL PROVIDE THE ENGINEER A COPY OF THE FHWA ACCEPTANCE LETTER FOR ALL NC 350 OR MASH (TL-3) CATEGORY 3 DEVICES WHEN SUPPLIED BY THE CONTRACTOR.

3. FIXED BREAKAWAY SIGN SUPPORTS FOR WORK ZONES SHALL BE TESTED UNDER AASHTO STANDARD SPECIFICATIONS FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS.LUMINAIRES.AND TRAFFIC SIGNALS.AND

4. STUB STEEL POSTS USED FOR ERECTING SIGNS SHALL NOT BE INSTALLED PRIOR TO PLACEMENT OF THE SIGNS OR BE LEFT IN PLACE WHEN SIGNS ARE REMOVED UNLESS THEY ARE IMMEDIATELY AND CLEARLY IDENTIFIED. STUB STEEL POSTS MAY BE IDENTIFIED BY 42" REFLECTIVE CONE, 36" (MINIMUM) DELINEATOR POST WITH BUTTON REFLECTOR, OR OTHER WARNING DEVICE ACCEPTABLE TO THE ENGINEER. PAYMENT FOR ITEMS USED TO IDENTIFY THE STUB STEEL POSTS SHALL BE SUBSIDIARY TO THE INSTALLATION OR REMOVAL OF THE SIGN POST.

5. SQUARE POST WILL BE MANUFACTURED FROM HOT-ROLLED CARBON SHEET STEEL, STRUCTURAL QUALITY, ASTM DESIGNATION A570. GRADE 50. AVERAGE MINIMUM YIELD STRENGTH AFTER COLD FORMING IS 60.00 POST SHALL BE MANUFACTURED FROM HOT-DIPPED GALVANIZED STEEL CONFORMING TO ASTM A653,G90. GRADE 50, CLASS 1. CORNER WELD IS ZINC COATED AFTER SCARFING OPERATION. THE STEEL COATED WIT CHROMATE CONVERSION COATING AND CLEAR ORGANIC POLYMER TOPCOAT. BOTH INTERIOR AND EXTERIOR OF THE POST SHALL BE GALVANIZED.

6. SIGN POSTS SHALL HAVE  $\frac{7}{16}$  +/-  $\frac{1}{64}$  inch diameter holes on 1" centers on all four sides down THE ENTIRE LENGTH OF THE POST. HOLES SHALL BE ON CENTERLINE OF EACH SIDE IN TRUE ALIGNMENT OPPOSITE OTHER DIRECTLY AND DIAGONALLY.

7. POST ANCHORS AND POST ANCHOR SLEEVES MAY BE FURNISHED WITHOUT BOLT HOLES ON ALL FOUR SIDE WITH THE EXCEPTION OF THE HOLES IMMEDIATELY ABOVE THE GROUND LINE.

8. ALL HOLES SHALL BE DRILLED OR PUNCHED AND ALL WELDS, CUTS, BURRS, AND SHARP EDGES ARE TO BE SMOOTHED OFF BEFORE APPLICATION OF FINISH. POST ENDS SHALL BE CUT SQUARE.

9. BOLTS. NUTS. AND WASHERS SHALL COMPLY WITH SECTION 1071 OF NDOT STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (2017 EDITION).

10. PAYMENT FOR BOLTS, NUTS, AND WASHERS SHALL BE SUBSIDIARY TO PAY ITEM, "\_\_\_\_\_ SQUARE STEEL TUE

11. ACCEPTANCE OF STEEL SIGN POSTS. POST ANCHORS. POST ANCHOR SLEEVES. AND FASTENERS FURNISHED T COMPLY WITH THE ABOVE REQUIREMENTS WILL BE BASED ON RECEIPT AND APPROVAL OF CERTIFICATION DESCRIBED IN SECTION 106 OF NDOT STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (2017 EDI) AND VISUAL INSPECTION FOR CONDITION AND DIMENSIONAL REQUIREMENTS.

12. SYSTEM SHALL CONSIST OF SIGN POST, AND ANCHOR.

13. FINISHED POST SHALL BE STRAIGHT AND HAVE SMOOTH. UNIFORM FINISH. IT SHALL BE POSSIBLE TO TELESCOPE ALL CONSECUTIVE SIZES OF SQUARE TUBES FREELY AND FOR NOT LESS THAN 10 FEET OF LENGTH WITHOUT THE NECESSITY OF MATCHING ANY PARTICULAR FACE TO ANY OTHER FACE. THE PERMIS TOLERANCE FOR STRAIGHTNESS WILL BE WITHIN  $\frac{1}{16}$ " IN 3 FEET. STANDARD CORNER RADIUS SHALL BE  $\frac{5}{32}$ 

14. CROSS SECTION OF POST SHALL BE SQUARE TUBE FORMED OF 12 GAUGE (.105 U.S.S. GAUGE) AND 10 GAUGE (.135 U.S.S. GAUGE) STEEL. CAREFULLY ROLLED TO SIZE AND SHALL BE WELDED DIRECTLY IN THE CORNER HIGH FREQUENCY RESISTANCE WELDING AND EXTERNALLY SCARFED TO AGREE WITH CORNER RADII.

15. PERMISSIBLE VARIATION WALL THICKNESS TOLERANCE IS +.010", - .005" CONVEXITY & CONCAVITY MEASURE IN THE CENTER OF THE FLAT SIDES. A TOLERANCE IN +/- .010" DETERMINED IN THE CORNER.

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![](_page_24_Figure_0.jpeg)

- BE ACCEPTED BY THE FHWA.

FHWA WORK ZONE ACCEPTANCE LETTERS ARE AVAILABLE AThttp://safety.fhwa.dot.gov/roadway\_dept/policy\_guide/road\_hardware/

- OF THE POST SHALL BE GALVANIZED.

- HIGHWAY CONSTRUCTION (2017 EDITION).

- INCH +/- <sup>1</sup>⁄<sub>64</sub> INCH.

# MATERIAL REQUIREMENTS

# PERFORATED SQUARE STEEL TUBE (PSST) POST

1. TRAFFIC CONTROL DEVICES SHALL BE CRASHWORTHY AND QUALIFY AS SUCH ACCORDING TO THE TESTING AND ACCEPTANCE GUIDELINES OF THE NATIONAL COOPERATIVE HIGHWAY RESEARCH PROGRAM (NCHRP\_ REPORT 350) RESEARCH PROGRAM (NCHRP) REPORT 350 OR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH).

2. THE CONTRACTOR SHALL PROVIDE THE ENGINEER A COPY OF THE FHWA ACCEPTANCE LETTER FOR ALL NCHRP 350 OR MASH (TL-3) CATEGORY 3 DEVICES WHEN SUPPLIED BY THE CONTRACTOR.

3. FIXED BREAKAWAY SIGN SUPPORTS FOR WORK ZONES SHALL BE TESTED UNDER AASHTO STANDARD SPECIFICATIONS FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS.LUMINAIRES.AND TRAFFIC SIGNALS.AND

4. STUB STEEL POSTS USED FOR ERECTING SIGNS SHALL NOT BE INSTALLED PRIOR TO PLACEMENT OF THE SIGNS OR BE LEFT IN PLACE WHEN SIGNS ARE REMOVED UNLESS THEY ARE IMMEDIATELY AND CLEARLY IDENTIFIED. STUB STEEL POSTS MAY BE IDENTIFIED BY 42" REFLECTIVE CONE, 36" (MINIMUM) DELINEATOR POST WITH BUTTON REFLECTOR, OR OTHER WARNING DEVICE ACCEPTABLE TO THE ENGINEER. PAYMENT FOR ITEMS USED TO IDENTIFY THE STUB STEEL POSTS SHALL BE SUBSIDIARY TO THE INSTALLATION OR REMOVAL OF THE SIGN POST.

5. SQUARE POST WILL BE MANUFACTURED FROM HOT-ROLLED CARBON SHEET STEEL, STRUCTURAL QUALITY, ASTM DESIGNATION A570, GRADE 50. AVERAGE MINIMUM YIELD STRENGTH AFTER COLD FORMING IS 60,000 PSI. POST SHALL BE MANUFACTURED FROM HOT-DIPPED GALVANIZED STEEL CONFORMING TO ASTM A653, G90, GRADE 50. CLASS 1. CORNER WELD IS ZINC COATED AFTER SCARFING OPERATION. THE STEEL COATED WITH CHROMATE CONVERSION COATING AND CLEAR ORGANIC POLYMER TOPCOAT. BOTH INTERIOR AND EXTERIOR

6. SIGN POSTS SHALL HAVE  $\frac{7}{16}$  +/-  $\frac{1}{64}$  inch diameter holes on 1" centers on all four sides down THE ENTIRE LENGTH OF THE POST. HOLES SHALL BE ON CENTERLINE OF EACH SIDE IN TRUE ALIGNMENT AND OPPOSITE OTHER DIRECTLY AND DIAGONALLY.

7. POST ANCHORS AND POST ANCHOR SLEEVES MAY BE FURNISHED WITHOUT BOLT HOLES ON ALL FOUR SIDES WITH THE EXCEPTION OF THE HOLES IMMEDIATELY ABOVE THE GROUND LINE.

8. ALL HOLES SHALL BE DRILLED OR PUNCHED AND ALL WELDS, CUTS, BURRS, AND SHARP EDGES ARE TO BE SMOOTHED OFF BEFORE APPLICATION OF FINISH. POST ENDS SHALL BE CUT SQUARE.

9. BOLTS, NUTS, AND WASHERS SHALL COMPLY WITH SECTION 1071 OF NDOT STANDARD SPECIFICATIONS FOR

10. PAYMENT FOR BOLTS, NUTS, AND WASHERS SHALL BE SUBSIDIARY TO PAY ITEM, "\_\_\_\_\_ SQUARE STEEL TUBE POST

11. ACCEPTANCE OF STEEL SIGN POSTS, POST ANCHORS, POST ANCHOR SLEEVES, AND FASTENERS FURNISHED TO COMPLY WITH THE ABOVE REQUIREMENTS WILL BE BASED ON RECEIPT AND APPROVAL OF CERTIFICATION AS DESCRIBED IN SECTION 106 OF NDOT STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (2017 EDITION). AND VISUAL INSPECTION FOR CONDITION AND DIMENSIONAL REQUIREMENTS.

12. SYSTEM SHALL CONSIST OF SIGN POST, ANCHOR, AND SLEEVE.

13. FINISHED POST SHALL BE STRAIGHT AND HAVE SMOOTH, UNIFORM FINISH. IT SHALL BE POSSIBLE TO TELESCOPE ALL CONSECUTIVE SIZES OF SQUARE TUBES FREELY AND FOR NOT LESS THAN 10 FEET OF THEIR LENGTH WITHOUT THE NECESSITY OF MATCHING ANY PARTICULAR FACE TO ANY OTHER FACE. THE PERMISSIBLE TOLERANCE FOR STRAIGHTNESS WILL BE WITHIN  $\frac{1}{16}$ " in 3 feet. Standard corner radius shall be  $\frac{5}{32}$  of

14. CROSS SECTION OF POST SHALL BE SQUARE TUBE FORMED OF 12 GAUGE (.105 U.S.S. GAUGE) AND 10 GAUGE (.135 U.S.S. GAUGE) STEEL, CAREFULLY ROLLED TO SIZE AND SHALL BE WELDED DIRECTLY IN THE CORNER BY HIGH FREQUENCY RESISTANCE WELDING AND EXTERNALLY SCARFED TO AGREE WITH CORNER RADII.

15. PERMISSIBLE VARIATION WALL THICKNESS TOLERANCE IS +.010", - .005" CONVEXITY & CONCAVITY MEASURED IN THE CENTER OF THE FLAT SIDES. A TOLERANCE IN +/- .010" DETERMINED IN THE CORNER.

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ч.	TYPICAL SIGN POST INSTALLATION PERFORATED SQUARE TUBE POST DETAILS	DESIGNED BY NRL DATE 04/23 NEBRASKA DEPARTMENT OF TRANSPORTATION - TRAFFIC ENGINEERING DIVISION
	PLAN	2
		2

![](_page_26_Figure_0.jpeg)

![](_page_27_Figure_0.jpeg)

![](_page_27_Figure_1.jpeg)

![](_page_28_Figure_0.jpeg)

![](_page_28_Picture_6.jpeg)

![](_page_28_Figure_7.jpeg)

![](_page_28_Picture_8.jpeg)

![](_page_28_Figure_11.jpeg)

![](_page_28_Figure_12.jpeg)

![](_page_28_Figure_21.jpeg)

![](_page_29_Figure_0.jpeg)

![](_page_30_Figure_0.jpeg)

![](_page_31_Figure_0.jpeg)

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60 MPH     1100 FT       65 MPH     1200 FT	200' 300' 300' 1200' NO PASSING SLOWER RAFFIC REP RIGHT R4-3-24 DISTA POSTED OR 85TH PERCENTILE SPEED 45 MPH 50 MPH 55 MPH	ZONE TRUCK AHEAD R4-6A-24 R4-75 R4-	TYPICAL SIGNING AND PAVEMENT MARKING PLAN TRUCK CLIMBING LANE	DESIGNED BY AJM DEBRASKA DEPARTMENT OF TRANSPORTATION - TRAFFIC ENGINEERING DIVISION
65 MPH 1200 FT	60 MPH	1100 FT		
	65 MPH	1200 FT		
		1250 FT		

![](_page_32_Picture_0.jpeg)

# NOTES

1. SEE NEBRASKA MUTCD SUPPLEMENT FOR SCHOOL ZONE OR PEDESTRIAN SIGNING AND CROSSWALK MARKING REQUIREMENTS. 2. IF PEDESTRIAN STRUCTURE IS LIGHTED AND IS WITHIN THE CONE OF VISION OF APPROACHING DRIVERS, THEN NO ADDITION SIGNING OR MARKINGS ARE NEEDED TO OFFSET CLOSED ROAD CONDITION.

3. IF AREA INTERSECTION LIGHTING IS PRESENT, THEN NO ADDITION SIGNING OR MARKINGS ARE NEEDED TO OFFSET CLOSED ROAD CONDITION.

4.IF NO AREA LIGHTING EXISTS, INSTALL YELLOW CURB MARKINGS ACROSS FROM APPROACH ROAD.

5. INSTALL NO PARKING ZONE ON STATE HIGHWAY IN ADVANCE OF PEDESTRIAN CROSSING. SEE TABLE BELOW FOR LENGTH OF PARKING PROHIBITION ZONE.

6. INSTALL OR RESTORE CONTINUOUS EDGELINE ON STATE ROAD ACROSS INTERSECTION ON CLOSED ROAD SIDE.

IF SPEED LIMIT IS (mph)	MIN LENGTH OF NO PARKING ZONE ON APPROACHES (ft)	
25	155	
30	200	
35	250	
40	305	
45	360	
(REF: SSD AASHTO GREEN BOOK		

PEDESTRIAN BRIDGE-RAMP FACILITY	
SEE NOTES	

SEE NOTE 1-

![](_page_33_Figure_9.jpeg)

![](_page_33_Figure_10.jpeg)

TEE INTERSECTION SHOWN FROM LOCAL ROAD VIEWPOINT

	XX	<
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ROAD CLOSED AT RR XING E ROUTE PARALLEL TO RR CONTROL	TYPICAL TRAFFIC CONTROL PLAN PERMANENT URBAN ROAD CLOSURE PEDESTRIAN STRUCTURE	DEPARTMENT OF TRANSPORTATION - TRAFFIC ENGINEERING DIVISION
SEE NOTES 4&5		DESIGNED BY AJM NEBRASKA [
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# URBAN ROAD CLOSURE AT STATE ROUTE JUNCTION

![](_page_34_Figure_5.jpeg)

"T" INTERSECTION SHOWN FROM LOCAL ROAD VIEWPOINT

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TYPICAL TRAFFIC CONTROL PLAN PERMANENT URBAN ROAD CLOSURE LOCAL ROAD JCT WITH STATE ROUTE	DESIGNED BY AJM DATE 10/23 DESIGNED BY AJM	NEBRASKA DEPARTMENT OF TRANSPORTATION - TRAFFIC ENGINEERING DIVISION
PLAN SHEET	1	1

EXISTING TRAFFIC CONTROL

![](_page_35_Figure_0.jpeg)

![](_page_35_Figure_10.jpeg)

![](_page_35_Figure_11.jpeg)

![](_page_35_Figure_13.jpeg)

# URBAN LOW SPEED ROAD CLOSURE RESULTING IN CUL-DE-SAC

![](_page_36_Figure_0.jpeg)

![](_page_37_Figure_0.jpeg)

![](_page_38_Figure_0.jpeg)

# EQUILATERAL TRIANGLE

![](_page_38_Figure_5.jpeg)

	ALUM	SQ FT	Α	В	С	D	E	ALUM	SQ FT
	.080	3.9	48	3	12	12	3	.100	6.9
2	.100	5.3	60	3	18	15	4	.100	10.8

# 18" OBJECT MARKER

![](_page_38_Figure_9.jpeg)

ALUM SQ FT O DIA o DIA .193 5/16 OR 3/8 .063 2.3 .193 - No. DRILL 11

![](_page_38_Figure_11.jpeg)

	Α	В	
	12	-	
	18	9	
	24	12	
*	30	15	
*	36	18	
*	CENT	ER M	(

![](_page_38_Picture_14.jpeg)

![](_page_38_Figure_15.jpeg)

![](_page_38_Figure_16.jpeg)

HOLE REQUIRED

Α	В	С	D	E	ALUM	SO FT
18	48	3	9	1 1/2	.100	6.0
24	48	З	σ	1 7/8	.100	8.0
30	48	З	g	1 7/8	.100	10.0
36	48	6	g	2 1/4	.100	12.0
18	54	З	g	1 1/2	.100	6.8
24	54	З	g	1 7/8	.100	9.0
24	60	З	12	1 7/8	.125	10.0
30	60	3	12	1 7/8	.125	12.5
36	60	6	12	2 1/4	.125	15.0
48	60	9	12	3	.125	20.0

9 MOUNTING HOLES REQUIRED

# INTERSTATE SHIELD

![](_page_38_Picture_22.jpeg)

	А	В	С	D	E	F	ALUM	SQ FT
	24	24	3	18 15		15	.080	3.8
	30	24	3	18	17	24	.080	5.7
*	36	36	6	24	22 1/2	22 1/2	.100	8.5
*	45	36	6	24	25 1/2	36	.100	10.5
*	48	48	9	30	30	30	.100	12.9
*	60	48	9	30	34	48	.100	16.1

\* CENTER MOUNTING HOLE REQUIRED

![](_page_38_Figure_25.jpeg)

# NOTES

1. ALL DIMENSIONS ARE IN INCHES.

2. ALL BLANKS ARE SYMMETRICAL ABOUT CENTERLINES.

3. HOLE SIZES ARE 3/8" DIA. UNLESS OTHERWISE SPECIFIED.

![](_page_38_Figure_30.jpeg)

![](_page_39_Picture_0.jpeg)

![](_page_39_Figure_1.jpeg)

![](_page_40_Figure_0.jpeg)

AREA SO. FT.	NO.	W SHAPES	LENGTH & MAX.TORQUE	A	В	C	D	E	T 1	W	R	CONNECTI WT. IN LB
Ø-85	I	W6 × 15	3/4" × 3-1/4"	6	10 1/4	2/4	2 1/	1 1/.	1	5/_	13/	88
86-120	П	W8 × 18	80 FTLB.	0	12 <sup>1</sup> / <sub>2</sub>	3/4	3 72	1 74	I	716	- 7 32	105
121-170	Ш	W8 × 24	7/9"		13 <sup>1</sup> / <sub>8</sub>							164
171-225	IV	W8 × 31		8	13 ¼	7/8	4	2	1 1/4	3/8	15/32	184
OVER 225	V	W8 × 48			13 3/4							238

\* INCLUDES WEIGHTS OF 2 BASE CONNECTION PLATES, BOLTS, WASHERS, STUB POST, FUSE PLATE AND WELDING. WEIGHT OF POST, ABOVE BASE CONNECTION, SHALL BE COMPUTED AND ADDED FOR EACH LOCATION.

![](_page_40_Figure_4.jpeg)

![](_page_40_Figure_5.jpeg)

![](_page_40_Figure_6.jpeg)

![](_page_40_Figure_7.jpeg)

A MINIMUM OF 30 FT. FROM EDGE OF ROADWAY.

EDGE OF THRU ROADWAY.

URBAN FREEWAY (INTERSTATE) OR EXPRESSWAY: EDGE OF

SIGNS LOCATED ADJACENT

TO ROADWAY

SIGN SHALL BE LOCATED A MINIMUM OF 30 FT. FROM

ON STANDARD PLANS EDGE OF • HINGE ROADWAY -MIN. MIN. POINT SHOULDER RAMP SIGNS ☆ RURAL FREEWAY (INTERSTATE): EDGE OF SIGN SHALL BE LOCATED A MINIMUM OF 35 FT. FROM EDGE OF ROADWAY. LOCATED OFF INTERSTATE RURAL EXPRESSWAY: EDGE OF SIGN SHALL BE LOCATED

DISTANCE FROM Q

• THE HINGE POINT SHOULD BE AT LEAST 7 FEET ABOVE THE GROUND

NO SUPPLEMENTARY SIGN SHALL BE PLACED BELOW THE HINGES

![](_page_40_Figure_11.jpeg)

THRU ROADWAY

![](_page_40_Figure_13.jpeg)

# SHIM DETAIL

2 ω.032"<sup>±</sup> THICK SHIMS PER POST. SHIMS SHALL BE FABRICATED FROM BRASS SHIM STOCK OR STRIP CON-FORMING TO A.S.T.M.-B36.

![](_page_40_Figure_21.jpeg)

FOR ALL W SHAPES

# SUPPLEMENTARY SIGN MOUNTING

ONE FLAT WASHER UNDER EACH BOLT HEAD

![](_page_40_Figure_27.jpeg)

FUSE LINK PLATE INSTALLED

	FUSE LINK PLATE TABLE												PLATE
POST NO.	E	Н	J	L	M	N	X	Y	d	t	DIA.	MIN. LENGTH	wt. in lbs.
I	5 1/4	2 3/4	1 1/4	5	2 3/4	1 1/8	2 1/16	7/8	11/16	3/8	5⁄8	2 1/4	2.54
Ш	5 1/4	2 3/4	1 1/4	5	2 3/4	1 1/8	2 1/16	7/8	11/16	3/8	5⁄8	2 1/4	2.54
Ш	6 <sup>1</sup> / <sub>2</sub>	3 1/2	1 1/2	6 <sup>1</sup> / <sub>2</sub>	3 1/2	1 1/2	2	2 1/2	15/16	1/2	7⁄8	2 3/4	5.63
IV	6 <sup>1</sup> / <sub>2</sub>	3 1/2	1 1/2	6 <sup>1</sup> / <sub>2</sub>	3 1/2	1 1/2	2	2 1/2	15/16	1/2	7/8	3	5.63
V	6 <sup>1</sup> / <sub>2</sub>	3 1/2	1 1/2	6 <sup>1</sup> / <sub>2</sub>	3 1/2	1 1/2	2	2 1/2	15/16	1/2	7/8	3	5.63

IF MINIMUM BOLT LENGTHS AS SHOWN IN TABLE ARE NOT AVAILABLE, USE NEXT LONGER STANDARD BOLT LENGTH.

# GENERAL NOTES

- 1. THE FABRICATION OF THE SUPPORTS INVOLVING SUCH OPERATIONS AS CUTTING, DRILLING, WELDING AND CLEANING SHALL BE IN ACCORDANCE WITH SECTION 708. MILL TEST REPORTS SHALL BE SUBMITTED TO THE ENGINEER PRIOR TO FABRICATION.
- 2. SIGNS SHALL BE ERECTED SO THE SIGN FACE IS TRULY VERTICAL AND AT A 93° ANGLE (AS SHOWN), WHEN THE SIGN IS 15' OR LESS FROM THE EDGE OF THE PAVEMENT. WHEN THE SIGN IS MORE THAN 15' FROM THE PAVEMENT EDGE, THE SIGN SHOULD BE PLACED NOT LESS THAN 90° TO THE DIRECTION OF TRAFFIC.
- 3. THE FOOTINGS ARE DESIGNED IN CYLINDRICAL SHAPE FOR USE WITH POWER EQUIPMENT, WHERE CONDITIONS PERMIT. CONCRETE MAY BE POURED AGAINST SOIL WITHOUT FORMING, EXCEPT FROM A MINIMUM OF 6" UNDER EXPOSED LOW SIDE (AS SHOWN) TO THE TOP OF THE FOOTING.
- 4. ALL CONCRETE SHALL BE CLASS "47B".
- 5. ALL STRUCTURAL STEEL SHALL COMPLY WITH ASTM-A36 OR EQUAL AND SHALL BE GALVANIZED IN ACCORDANCE WITH ASTM-F3125.
- 6. ALL BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED HIGH STRENGTH STEEL COMPLYING WITH ASTM-A325.
- 7. THE SAW CUT FOR THE HINGE SHOULD BE MADE ON THE JOB SITE TO AVOID DEFORMATION OF THE PRE-CUT POST IN SHIPPING. IF THE CONTRACTOR ELECTS TO SAW CUT FOR THE HINGE BEFORE GALVANIZING THE POST, THE POST SHALL BE CAREFULLY INSPECTED AT THE JOB SITE AND ANY DEFORMATION OF THE POST SHALL BE CAUSE OF REJECTING THE POST. IF THE SAW CUT IS FILLED WITH GALVANIZING MATERIAL, ON ARRIVAL AT THE JOB SITE, THE CONTRACTOR SHALL BE REQUIRED TO REMOVE THE GALVANIZING FROM THE CUT. WHEN THE SAW CUT IS MADE AT THE JOB SITE, THE SAW CUT SHALL BE TREATED WITH A ZINC DUST-OXIDE PRIMER OR ZINC RICH PAINT COMPLYING WITH SECTION 1077.
- 8. ALL POSTS WITHIN A 7-FOOT PATH SHOULD NOT WEIGH MORE THAN 45 POUNDS PER FOOT AND THE TOTAL WEIGHT BELOW THE HINGE, BUT ABOVE THE SHEAR PLATE OF THE BREAKAWAY BASE, SHOULD NOT EXCEED 600 POUNDS.
- 9. FUSE PLATE BOLTS MUST BE TIGHTENED BY THE TURN-OF-NUT METHOD. SEE TABLE 708.04 FOR PROPER NUT ROTATION. ASSEMBLE IN COMPLIANCE WITH SUBSECTION 708.03.
- 10. SIGN POSTS SHALL BE CUT OFF FLUSH WITH THE TOP OF THE SIGN. TURN AND RETIGHTEN IN A SYSTEMATIC ORDER. THIS PROCEDURE SHALL BE REPEATED UNTIL ALL BOLTS HAVE BEEN PROPERLY TENSIONED BY THE TURN-OF-NUT METHOD (SEE NOTE 9).
- 4. BURR THREAD AT JUNCTION WITH NUT, USING A CENTER PUNCH TO PREVENT NUT LOOSENING.
- →| C |← -(+)- $\cap$ -(+)

└─ 22 GAUGE GALVANIZED

KEEPER PLATE

![](_page_40_Figure_46.jpeg)

BUL I SIZE	REQUIRED MIN. BOLT TENSION (16s.)	TENSION
1/2	12,050	*
5/8	19,200	*
3⁄4	28,400	*
7⁄8	39,250	*
1	51,500	*
	* S	EE NOTE 9

# PROCEDURE FOR ASSEMBLY OF BASE CONNECTION

- 1. ASSEMBLE POST TO STUB WITH BOLTS, WITH ONE FLAT WASHER ON EACH BOLT BETWEEN PLATES.
- 2. SHIM AS REQUIRED TO PLUMB POST.
- 3. TIGHTEN ALL BOLTS THE MAXIMUM POSSIBLE WITH 12" TO 15" WRENCH TO BED WASHERS AND SHIMS AND TO CLEAN BOLT THREADS; THEN LOOSEN EACH BOLT IN

![](_page_40_Figure_52.jpeg)

FLANGE HOLES FOR HINGE SHALL BE DRILLED OR SUB PUNCHED AND REAMED

> SAW CUT FOR HINGE

1/4" \$ HOLE SHALL BE DRILLED

➡ FILLET DEPTH +1/16" MAX.

ASSEMBLE IN COMPLIANCE WITH SUBSECTION 708.03 OF STANDARD SPECIFICATION

NO. 2 PLAIN SPIRAL O 6" PITCH. THREE FLAT TURNS TOP AND ONE FLAT TURN BOTTOM.

![](_page_40_Figure_69.jpeg)

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NEBRA

PLAN SHEET NUMBER

![](_page_40_Figure_70.jpeg)

90°

\* SEE NOTE 2

![](_page_41_Figure_0.jpeg)